



# ACID CLEANER N°3

Liquid product for removing polishing, grinding compounds and light oil residues in ultrasonic processes.

## COMPATIBILITY:

- Stainless steel
- Titanium
- Ceramic, plastic
- Nitinol

## INGREDIENTS:

- Phosphoric acid
- Chelating agents, anticorrosion agents

## PHYSICAL AND CHEMICAL DATA:

- pH value: 0.9
- pH (1%) : 2
- Density: 1.430
- Surface tension: 35 mN/m

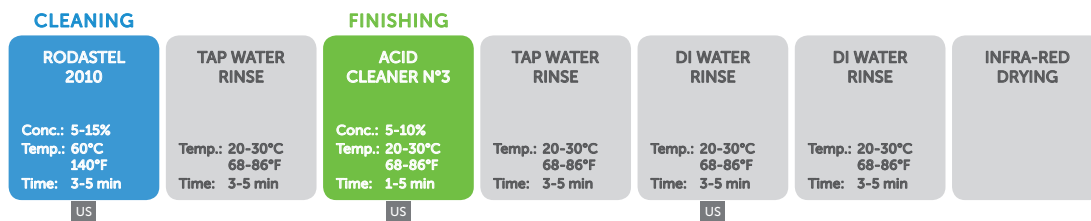
## INSTRUCTIONS FOR USE:

The optimum conditions for use are affected by the quality of the water used in the baths and the type and quantity of contaminants.

- Concentration: 5 to 10%
- Temperature: 20 to 30°C (68 to 86°F)
- Time: 30 sec. to 5 minutes

## PROCESS EXAMPLE:

- Cleaning of stainless steel molds for plastic injection



## BENEFITS:

- Eliminates all types of stains
- Degreases, desoxides and conditions the surfaces prior to vacuum metallisation and electroplating
- Advantageously replaces most of the acidic products
- Does not attack the surfaces
- Excellent emulsifying property

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## STORAGE CONDITIONS:

- Keep the recipient hermetically sealed between 5°C and 40°C (41°F and 104°F) in a dry place.
- Always keep in packaging made from the same material as the original packaging.



If you have any questions, please contact our Application Centre on: +41 22 365 46 66

