



RUBIFIN N°11

Universal solvent, **VOC FREE**, used in ultrasonic processes, for fast removal of glue (cyanoacrylate), lacquers, waxes.

COMPATIBILITY:

- Copper (brass, CuBe ...)
- Aluminium, nickel silver
- Steels and stainless steels

COMPONENTS:

- Solvents
- VOC free product

PHYSICO-CHEMICAL DATA:

- pH concentrated: 8.17
- pH (1%): 6.38
- Density: 1.050
- Flash point: 109.5 °C (229.1°F)
- Surface tension: 38.4 mN/m

INSTRUCTIONS FOR USE:

- Concentration: 100%
- Temperature: 25 to 65°C (77 to 149°F)
- Time: 10 to 20 minutes

Ensure adequate ventilation

PROCESS EXAMPLE:

STRIPPING

RUBIFIN N°11 Conc.: 100% Temp.: 25-65°C 77-149°F Time: 10-20 min US	RUBIFIN N°11 Conc.: 100% Temp.: 25-65°C 77-149°F Time: 5 min US
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CLEANING

GALVEX 18.01 or GALVEX 20.01 Conc.: 3% Temp.: 60°C 140°F Time: 3 min US	TAP WATER RINSE Temp.: 20-30°C 68-86°F Time: 3-5 min	DI WATER RINSE Temp.: 20-30°C 68-86°F Time: 3-5 min US	DI WATER RINSE Temp.: 20-30°C 68-86°F + LIFT-OUT	HOT AIR DRYING
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BENEFITS:

- Advantageously replaces acetone, methylene chloride and NEP
- VOC free product
- Non-flammable
- Very high flash point
- Water soluble
- Can be easily rinsed off in aqueous process

16/08/18

STORAGE CONDITIONS:

- Keep the recipient hermetically sealed between 5°C and 40°C (41°F and 104°F) in a dry place.
- Always keep in packaging made from the same material as the original packaging.



If you have any questions, please contact our Application Centre on: +41 22 365 46 66

