

RODACLEAN 2018

Strong alkali liquid, for the removal of polishing paste residues and oils in ultrasonic process.

LUXURY ACCESSORIES RANGE

FUNCTION	APPLICATION/POLLUTION
Ultrasonic cleaning. Interoperation and surface preparation.	Soluble oils, polishing pastes, tumbling residues, etc.

COMPATIBILITY

- Stainless steel
- Titanium
- Ceramic

Incompatibility: aluminium, zamak, nickel silver and copper alloys.

COMPONENTS

- Strong alkali, surfactants
- Chelating agents
- No CMR compounds, phosphates, COV, REACH compliant

PHYSICOCHEMICAL DATA

■ pH concentrated: 14

■ Density: 1.33

Surface tension: 33.9 mN/m

Surfactants Hydroxides Hydroxides OHCavitation bubbles Substrate Parameters for cleaning: Clean and bright surface. Cleaned blind holes

INSTRUCTIONS FOR USE*

Concentration: 2 to 5%

Temperature: 40 to 70°C (104 to 158°F)

■ Time: 3 to 5 minutes

STORAGE CONDITIONS

- Keep the recipient hermetically sealed between 5°C and 40°C (41°F and 104°F) in a dry place.
- Always keep in packaging made from the same material as the original packaging (HDPE).

PROCESS EXAMPLE

Surface preparation prior to PVD



US

CLEANING

TAP WATER RINSE

Temp.: 20-30°C 68-86°F Time: 3-5 min GALVEX 20.02

Tap water Conc.: 2-5% Femp.: 40-70°C 104-158°F Time: 3-5 min TAP WATER RINSE

Temp.: 20-30°C 68-86°F Time: 3-5 min DI WATER RINSE

Temp.: 40°C 104°F Time: 3-5 min DI WATER RINSE

Temp.: 40°C 104°F HOT AIR DRYING

Application Centre

If you have any questions, please contact our Application Centre on: +41 22 365 46 66







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^{*}Dependent on the quality of the water and the nature and quantity of contaminant.