



# RUBIFIN N°4

A3 solvent for the removal of neat oils in vacuum or ultrasonic processes.



## WATCH INDUSTRY

FUNCTION	APPLICATION/POLLUTION
Vacuum or ultrasonic cleaning	Neat oil

### COMPATIBILITY

- Stainless steel and tempered
- Aluminium
- Gold: white, pink, yellow
- Rhodium, palladium
- Copper alloys:
  - Brass
  - CuBe
  - Nickel silver

### COMPONENTS

- A3 solvent
- Hydrocarbon-free

### PHYSICOCHEMICAL DATA

- pH concentrated: n.m
- Density: 0.92
- Flash point: 71°C (160°F)
- Surface tension: 29.2 mN/m

### INSTRUCTIONS FOR USE\*

- Concentration: 100%
- Temperature: 20 to 50°C (68°F to 122°F)
- Time: 3 to 10 minutes

\*Work in a well-ventilated area or one equipped with a fume extraction system.

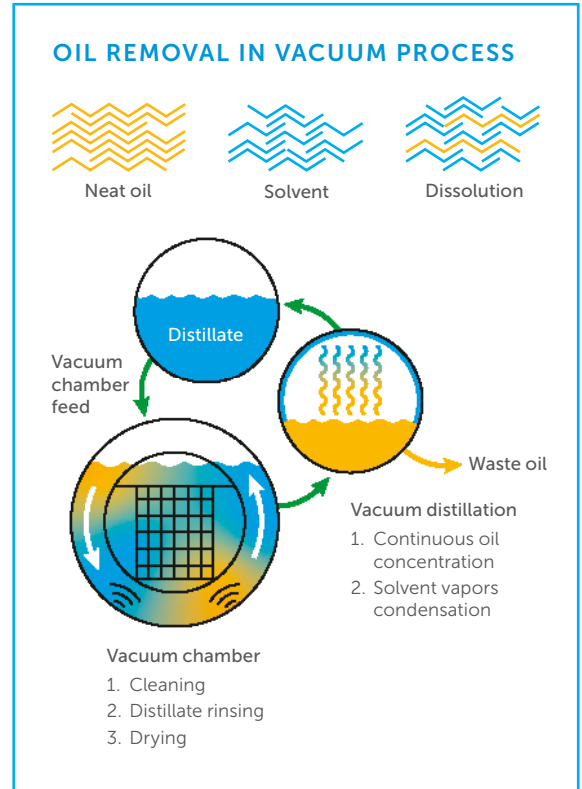
### PROCESS EXAMPLES

- Removal of oil in a vacuum process

CLEANING	RINSING	DRYING
<b>RUBIFIN N°4</b> Vacuum process Conc.: 100% Temp.: 20-50°C 68-122°F Time: 3-10 min US	<b>RUBIFIN N°4</b> Vacuum process Conc.: 100% Temp.: 20-50°C 68-122°F Time: 3-10 min US	DRYING Vacuum process

- Removal of oil in an ultrasonic process

CLEANING	TAP WATER RINSE	DI WATER RINSE	HOT AIR DRYING
<b>RUBIFIN N°4</b> Conc.: 100% Temp.: 20-50°C 68-122°F Time: 3-10 min US	<b>GALVEX 20.02</b> Tap water Conc.: 2-5% Temp.: 40-70°C 104-158°F Time: 3-5 min US	TAP WATER RINSE Temp.: 20-30°C 68-86°F Time: 2-3 min	DI WATER RINSE Temp.: 20-30°C 68-86°F Time: 1-2 min



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### STORAGE CONDITIONS

- Keep the container hermetically sealed between 5°C and 40°C (41°F and 104°F) in a dry place.
- Always keep in packaging made from the same material as the original packaging (HDPE).



If you have any questions, please contact our Application Centre on: +41 22 365 46 66

