

# **GALVEX 20.31**

Alkaline and solvent-based detergent for the removal of glues, lacquers or varnishes in ultrasonic process, as well as in surface preparation prior to electroplating or PVD.

**ULTRASONIC CLEANING** 

Parameters for cleaning:

Watch hands / glasses Blocking glue / lacquer

Glue dissolution

Cleaned parts

and substrates

Time

06/01/23

# **WATCH INDUSTRY**

FUNCTION	APPLICATION/POLLUTION
Ultrasonic cleaning, interoperation, finishing, surface preparation	Soluble oils, polishing pastes, lacquers, glues or varnishes

#### **COMPATIBILITY**

Stainless steel and tempered

Aluminium

• Gold: white, pink, yellow

• Rhodium, palladium

Copper alloys:

- Brass

- CuBe

- Nickel silver

#### **COMPONENTS**

Surfactants, chelating agents, solvents

■ No CMR compound, REACH compliant

#### PHYSICOCHEMICAL DATA

■ pH concentrated: 10.08

■ Density: 1.02

Surface tension: 31.4 mN/m

### **INSTRUCTIONS FOR USE\***

■ Concentration: 2 to 5%

Temperature: 50 to 70°C (122 to 158°F)

■ Time: 2 to 5 minutes

#### **STORAGE CONDITIONS**

- Keep the recipient hermetically sealed between 5°C and 40°C (41°F and 104°F) in a dry place.
- Always keep in packaging made from the same material as the original packaging (HDPE).

## **PROCESS EXAMPLE**

Surface preparation prior to electroplating or PVD











HOT AIR



If you have any questions, please contact our Application Centre on: +41 22 365 46 66







<sup>\*</sup>Dependent on the quality of the water and the nature and quantity of contaminants.