



RODACLEAN 2018

Strong alkali liquid, for the removal of polishing paste residues and oils in ultrasonic process.



LUXURY ACCESSORIES RANGE

FUNCTION	APPLICATION/POLLUTION
Ultrasonic cleaning. Interoperation and surface preparation.	Soluble oils, polishing pastes, tumbling residues, etc.

COMPATIBILITY

- Stainless steel
- Titanium
- Ceramic

Incompatibility: aluminium, zamak, nickel silver and copper alloys.

COMPONENTS

- Strong alkali, surfactants
- Chelating agents
- No CMR compounds, phosphates, COV, REACH compliant

PHYSICOCHEMICAL DATA

- pH concentrated: 14
- Density: 1.33
- Surface tension: 33.9 mN/m

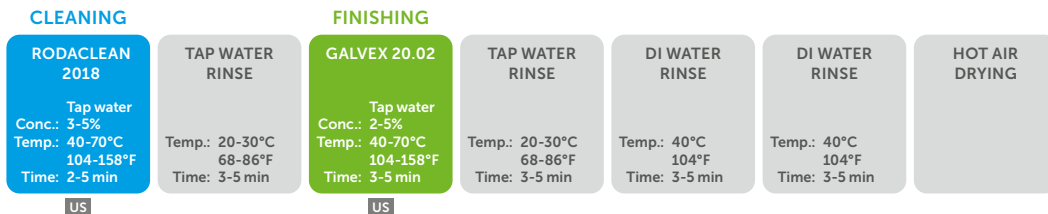
INSTRUCTIONS FOR USE*

- Concentration: 2 to 5%
- Temperature: 40 to 70°C (104 to 158°F)
- Time: 3 to 5 minutes

*Dependent on the quality of the water and the nature and quantity of contaminant.

PROCESS EXAMPLE

- Surface preparation prior to PVD



ULTRASONIC CLEANING

Surfactants
Hydroxides
Cavitation bubbles
Polishing paste
Substrate

Parameters for cleaning:

T° + % + Time + US

Clean and bright surface.
Cleaned blind holes.

13/02/23

STORAGE CONDITIONS

- Keep the recipient hermetically sealed between 5°C and 40°C (41°F and 104°F) in a dry place.
- Always keep in packaging made from the same material as the original packaging (HDPE).



If you have any questions, please contact our Application Centre on: +41 22 365 46 66

