



SCHUTZLACK 2005 SP L ROSE

Masking varnish for protection of surfaces during mechanical operations (machining or satin finishing) or thermal (laser engraving operations, welding).



JEWELLERY RANGE

FUNCTION	APPLICATION/POLLUTION
Protection lacquer	Spraygun or paintbrush application, watersoluble in a detergent solution

COMPATIBILITY

- All metals

COMPONENTS

- Isopropanol, acetone
- Polymers, dye
- No CMR compound, REACH compliant

PHYSICOCHEMICAL DATA

- Not watersoluble
- Colour: pink
- Density: 0.81
- %sec: 9.0 - 10.3
- Viscosity: 4-5 cP
- Flash point: 11°C

INSTRUCTIONS FOR USE

Use 100%: room temperature.

Use of the lacquer:

- Spraygun: spray the surface which needs protection from a distance of 10-20 cm, leave the lacquer dry for 5-10 min, depending on the layer amount.
- Dipping or paintbrush.

PROCESS EXAMPLES

- Schutzlack removal from stainless steel

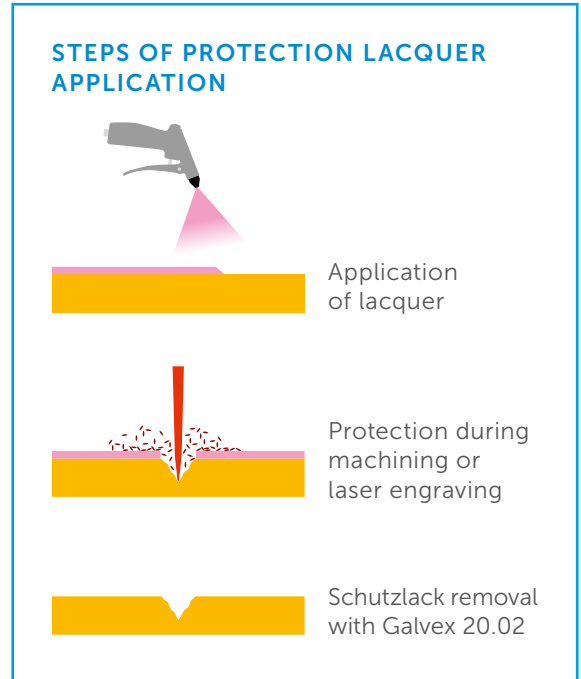
CLEANING

RODACLEAN 2018	TAP WATER RINSE	DI WATER RINSE	HOT AIR DRYING
Tap water Conc.: 3-5% Temp.: 40-70°C 104-158°F Time: 2-5 min	Temp.: 20-30°C 68-86°F Time: 2-3 min	Temp.: 20-30°C 68-86°F Time: 1-2 min	

- Schutzlack removal from copper and sensitive steels

CLEANING

GALVEX 20.02	TAP WATER RINSE	DI WATER RINSE	HOT AIR DRYING
Tap water Conc.: 2-4% Temp.: 40-70°C 104-158°F Time: 3-5 min	Temp.: 20-30°C 68-86°F Time: 2-3 min	Temp.: 20-30°C 68-86°F Time: 1-2 min	



15/02/23

STORAGE CONDITIONS

- Protect from sunlight and do not expose to temperatures exceeding 50°C (122°F). Keep well away from all sources of ignition.
- The shelf life of the product is 24 months from the date of manufacture, under the appropriate storage conditions.



If you have any questions, please contact our Application Centre on: +41 22 365 46 66

