



SCHUTZLACK 2005 SP L ROSE

Masking varnish for protection of surfaces during mechanical operations (machining, satin finishing) or thermal operations (laser engraving, welding).



WATCH INDUSTRY

FUNCTION	APPLICATION/POLLUTION
Protection lacquer	Spraygun or paintbrush application, watersoluble in a detergent solution

COMPATIBILITY

- All metals

COMPONENTS

- Isopropanol, acetone
- Polymers, dye
- No CMR compounds

PHYSICOCHEMICAL DATA

- Not watersoluble
- Color: pink
- Density: 0.81
- Sec: 9.0 - 10.3
- Viscosity: 4-5 cP
- Flash point: 11°C

INSTRUCTIONS FOR USE

Use: 100% room temperature.

Use of the lacquer:

- Spraygun: spray the surface which needs protection from a distance of 10-20 cm, let the lacquer dry for 5-10 min depending on the layer amount.
- Dipping or paintbrush

PROCESS EXAMPLES

- Schutzlack removal from stainless steel

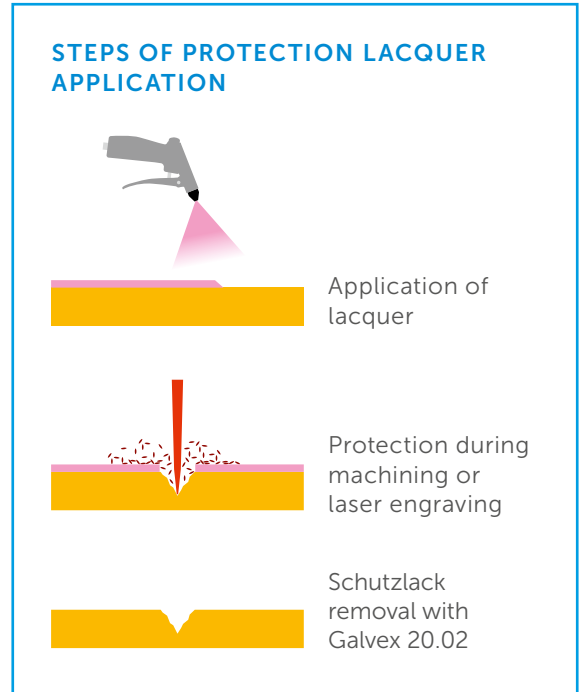
CLEANING

RODACLEAN 2018	TAP WATER RINSE	DI WATER RINSE	HOT AIR DRYING
Tap water Conc.: 3-5% Temp.: 40-70°C 104-158°F Time: 2-5 min	Temp.: 20-30°C 68-86°F Time: 2-3 min	Temp.: 20-30°C 68-86°F Time: 1-2 min	

- Schutzlack removal from copper and sensitive steels

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Tap water Conc.: 2-5% Temp.: 40-70°C 104-158°F Time: 3-5 min	Temp.: 20-30°C 68-86°F Time: 2-3 min	Temp.: 20-30°C 68-86°F Time: 1-2 min	



15/02/23

STORAGE CONDITIONS

- Protect from sunlight and do not expose to temperatures exceeding 50°C (122°F). Keep well away from all sources of ignition.
- The shelf life of the product is 24 months from the date of manufacture under the appropriate storage conditions.



If you have any questions, please contact our Application Centre on: +41 22 365 46 66

