

## OPHTHALMIC OPTICS



#### SURFACE ACTIVATION AND STRIPPING

Quality, reliability and expertise, applied to the surface activation of lenses prior to hard coating and for the removal of HC and AR coating

#### MATERIAL COMPATIBILITY

- Organic glass (1.5 to 1.74)
- Polycarbonate (1.59)
- Mineral glass (1.5 to 1.9)

## TYPES OF PARTS BY INDEX

- 1.50 CR39
- 1.53 Trivex, PNX, Tribid
- 1.56 Ormex
- 1.59 PC
- 1.60 MR8
- 1.67 MR10

#### **POLLUTIONS**

- Organic compounds
- Abrasives
- Dust
- Finger marks

#### **STRIPPING**

- AR coating (stripping)
- HC lacquer (stripping)
- Mold pollution

#### SOLVENT, DETERGENTS, FINISHING

PRODUCTS	рН	ТҮРЕ	FUNCTION	APPLICATION/POLLUTION
STRIPCOAT AR	3.8	Stripping	Ultrasonic process	AR removal
OPTICAL 2010	12.9 (sol. 3%)			HC removal
NANOCIEANTOR	14	Strong alkaline detergent		Surface activation, stripping of moulds
NANOCLEAN TOP	14			
OPTICAL 10 L	5.5	Light acid detergent		Surface neutralisation
OPTICAL 30	0.5	Strong acid detergent		
NGL 17.40 P. SP.	9.3 (sol. 3%)	Light alkaline finishing		Hydrophilic finish
NANOCLEAN 2018	9.5	detergent		

#### **SUPPORT**

- NGL Academy: training on precision cleaning, passivation, water treatment, and HSE regulation
- Application Centre: various cleaning systems and wide range of analytical tools for all types of tests
- Worldwide and local implementation

#### **ISO CERTIFICATION\***

- ISO 9001 Quality
- ISO 14001 Environment
- ISO 45001 Health and safety at work

\*Applicable to the production site at NGL Cleaning Technology SA

#### STRONG ALKALIS

for surface activation

#### ■ OPTICAL 2010

Powdered detergent, highly concentrated with sodium hydroxide, for the **activation of organic lens surfaces** or the removal of HC coatings in ultrasonic cleaning processes.

#### NANOCLEAN TOP

Liquid detergent highly concentrated with sodium hydroxide, for the **activation of organic lens surfaces** in ultrasonic cleaning processes.





#### **STRIPPING**

for the removal of HC coatings and AR films

#### STRIPCOAT AR

Multilayered AR coatings stripper for organic lenses and tools.

#### OPTICAL 2010

Powdered detergent, **highly concentrated with sodium hydroxide**, for the removal of HC coatings.





#### MILD ALKALIS

for finishing

#### NANOCLEAN 2018

Mild alkaline universal liquid detergent. **Its excellent rinsability** allows it to be used for finishing prior to HC coating or PVD deposition.

#### • NGL 17.40 P. SP.

Universal powder detergent. **Its excellent rinsability** allows it to be used for finishing prior to HC coating or PVD deposition.

#### **ACID FINISH**

for the neutralisation of alkaline residues

#### OPTICAL 10L

Light acidic liquid detergent for neutralizing and rinsing of alkaline detergents in ultrasonic processes. **Its excellent rinsability allows a hydrophilic finish**, perfectly adapted to surface preparation prior to HC coating or PVD deposition.

#### OPTICAL 30

Strong acidic liquid detergent for neutralizing and rinsing of alkaline detergents in ultrasonic processes. **Its excellent rinsability allows a hydrophilic finish**, perfectly adapted to a surface preparation prior to HC coating or PVD deposition.





## With our **UPC 3000**, ensure daily basis that your equipment is properly set up:

- Measurement of ultrasonic power in Watts/L
- Conductivity measurement
- Temperature measurement
- Detergent concentration measurement
- Measuring the quality of demineralized water (0.001 μS/cm to 200 μS/cm)



#### CLEANING AND SURFACE PREPARATION

Quality, reliability and expertise, applied to the surface preparation of ophthalmic lenses after cutting and polishing

#### MATERIAL COMPATIBILITY

- Plastic glass (index 1.5 to 1.74)
- Polycarbonate (index 1.59)
- Mineral glass (index 1.5 to 1.9)

## TYPES OF PARTS BY INDEX

- 1.50 CR39
- 1.53 Trivex, PNX, Tribid
- 1.56 Ormex
- 1.59 PC
- 1.60 MR8
- 1.67 MR10

#### **POLLUTIONS**

- Cerium oxide
- Blocking alloy
- Blocking glue
- Inks
- Fingerprints
- Adhesives

#### SOLVENT, DETERGENTS, FINISHING

SOLVENT, DETERMENTS, TIMISTIMA								
PRODUCTS	рН	ТҮРЕ	FUNCTION	APPLICATION/POLLUTION				
RUBIFIN N°4	N.A.	Solvent	- Ultrasonic process	Marking inks, glues, adhesives				
ADDITIF NF4	13.7	Solvent-based		Cerium oxide, inks, alloy and blocking glue				
OPTICAL 2021 <sup>1</sup>	14.9	detergent						
DECOSPRAY HK	11.7		Brush cleaning machine <sup>2</sup>					
CEROWEG EXTRA	14		Ultrasonic process					
OPTICAL V	14	Detergent						
OPTICAL XII	11.3							
NANOCLEAN 2018	9.5							
OPTICAL 30	0.5	Finishing detaysont		Hydrophilic finish				
OPTICAL 10 L	5.5	- Finishing detergent						

<sup>&</sup>lt;sup>1</sup> Not compatible with polycarbonate

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<sup>&</sup>lt;sup>2</sup> Requires Butyldiglycol

#### HYBRID DETERGENTS

for non-polar pollutions

#### ADDITIF NF4

**Solvent-based** liquid detergent, used pure or diluted, or as an additive in an alkaline detergent, for the removal of marking inks from organic glass or polycarbonate in ultrasonic cleaning processes.

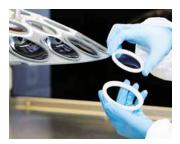
#### OPTICAL 2021

**Solvent-based** liquid detergent, used pure or diluted for the removal of marking inks, glues, adhesives and polishing residues from organic glass in ultrasonic cleaning processes. Not compatible with polycarbonate.

#### RUBIFIN N°4

**A3 solvent** for the removal of marking inks, glues and adhesives from organic and polycarbonate glass.





#### MILD ALKALIS

for finishing and rinsing

#### NANOCLEAN 2018

Universal lightly alkaline liquid detergent for the cleaning of light pollution in ultrasonic process. **Compatible with all organic or mineral substrates** of high and low index, as well as polycarbonate. Its excellent rinsability also allows to be used for finishing.

#### **ACID FINISH**

for the neutralisation of alkaline residues

#### OPTICAL 10L

Light acidic liquid detergent for **neutralizing** and rinsing basic detergents in ultrasonic process. Compatible with all organic and mineral substrates of high and low index, as well as polycarbonate. Its excellent rinsability allows a hydrophilic finish.

#### ■ OPTICAL 30

Strong acidic liquid detergent for **neutralizing** and rinsing basic detergents in ultrasonic process. Compatible with all organic and mineral substrates of high and low index, as well as polycarbonate. Its excellent rinsability allows a hydrophilic finish.

### STRONG ALKALIS

for heavy pollutions

#### CEROWEG EXTRA

Strong alkaline liquid detergent for the removal of abrasives in ultrasonic processes. **Compatible with all organic and mineral substrates** of high and low index as well as polycarbonate.

#### OPTICAL V

Strong alkaline liquid detergent for the removal of abrasives in ultrasonic processes. **Compatible with all organic and mineral substrates** of high and low index as well as polycarbonate.

#### OPTICAL XII

Alkaline liquid detergent based on phosphates for the removal of abrasives in ultrasonic processes. **Compatible with all organic and mineral substrates** of high and low index, as well as polycarbonate.

#### DECOSPRAY HK

Non-foaming alkaline liquid detergent to be used in addition to butyldiglycol for the removal of polishing residues and inks in cleaning **brush machines**.





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#### CLEANING AND SURFACE PREPARATION

Quality, reliability and expertise applied to the surface preparation of luxury items prior to lacquering, electroplating or decorative PVD/CVD

#### **COMPATIBILITY**

- Stainless steel
- Brass (leaded and unleaded)
- Zamak
- Rhodium, palladium
- Aluminium
- Nickel silver
- ABS, acetate
- Gold: yellow, white, pink

#### TYPE OF PARTS

- Eyewear:
  - Spectacle arms
  - Hinges
  - Spectacle frames

#### **POLLUTIONS**

- Oil, grease
- Polishing compounds
- Oxidation, firescale
- Fingerprint, dust
- Electroplating salts

#### DETERGENTS, SOLVENT, FINISHING AND SPECIFIC APPLICATIONS

PRODUCT	рН	ТҮРЕ	FUNCTION	APPLICATION/CONTAMINATION
RODACLEAN 2018	14		Ultrasonic cleaning	Polishing compounds, soluble oil, light pollutions
GALVEX 20.31	10	Detergent		
UNISON 1	10.9			
GALVEX 20.02	10			
GALVEX TM <sup>1</sup>	9.8			
HELIT 2022	7.1			Hydrophilic finish
GALVEX 18.08	9.5	Finishing detergent		Hydrophobic finish
RODASTEL 30	0.5			Deoxidation, brightening effect
SCHUTZLACK NGL 2002 ROSE	N.A.	Masking	Aerosol spray	- Water-soluble masking varnish
SCHUTZLACK 2005 SP L ROSE	N.A.	varnish	Spraygun or paintbrush	
RUBIFIN N°4	N.A.	Solvent	Degreasing in vacuum or ultrasonic machines	Neat oil

<sup>&</sup>lt;sup>1</sup> Suitable for sensitive metals such as zamak or tin

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#### **SOLVENT**

for cutting oil removal

#### ■ RUBIFIN N°4

A3 solvent for degreasing in vacuum or ultrasonic process. **Its hydrocarbon-free formulation** does not leave any greasy film on the parts in vacuum process.

#### STRONG ALKALIS

for heavy pollutions

#### ■ GALVEX 20.31

Alkaline detergent that includes a solvent for the removal of polishing pastes, neat and soluble oils and protective lacquers. Also suitable for surface preparation before electroplating. **Compatible with brass and other copper alloys**.

#### RODACLEAN 2018

Strong alkaline detergent for the removal of polishing pastes and soluble oils in ultrasonic processes. Particularly efficient on all grades of steel. **Not compatible with brass.** 

#### MILD ALKALIS

for sensitive metals

#### ■ GALVEX 20.02

**Universal detergent,** compatible with all substrates for ultrasonic cleaning. Effective on polishing pastes and light oils, **rinses off easily** and also has a **brightening effect** on metals.

#### GALVEX TM

**Universal** detergent for ultrasonic cleaning, **compatible with tin**. Also prevents galvanic corrosion or redeposition of dissolved copper on steel or aluminium.

#### UNISON 1

**Universal** detergent for ultrasonic cleaning. Particularly effective on polishing pastes and light oils, also has a brightening effect on metals.





#### **FINISHING**

for rinsing, brightening and protection against oxidation

#### GALVEX 18.08

Slightly alkaline finish, which leaves a **water-repellent film**. Increases the speed of the drying process.

#### HELIT 2022

Universal detergent, suitable for any substrates, for ultrasonic cleaning finish. Excellent rinsability, **hydrophilic finish**.

#### RODASTEL 30

Multipurpose acid finish: **deoxidation / brightening** of metals (steel, aluminium, brass and other copper alloys) and removal of firescale from laser engraving or welding.





#### SPECIFIC APPLICATIONS

for the protection of parts

#### SCHUTZLACK ROSE

**Masking varnish** for protection of polished or satin-finished areas during machining or laser engraving operations. **Water-soluble** in a detergent solution. Available in aerosol, or in a pot for spraygun or paintbrush application.

# UIPMENT

With our **UPC 3000**, ensure on a daily basis that your equipment is properly set up:

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- Measurement of the conductivity
- Temperature measurement
- Detergent concentration measurement
- Measuring the quality of demineralised water (0.001 μS/cm to 200 μS/cm)



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