

DECOMET

Liquid product, citric acid based, for the passivation of all grades of medical stainless steel. Removes iron oxides and accelerates the formation of a chromium passivation film.

MEDICAL RANGE

FUNCTION	APPLICATION/POLLUTION
Soaking passivation process	Iron oxides

COMPATIBILITY

- Stainless steel:
 - Austenitic
 - Martensitic

COMPONENTS

Citric acid, surfactants

No CMR compounds, REACH compliant

- Precipitation hardening
- Ceramics

- Chromium Cobalt
- Titanium
- Aluminium
- Polymer*
- *Check compatibility with NGL.

PASSIVATION STEPS



Surface cleaning: water + Galvex 20. 01



Fe₂O₃ removal with Decomet



Passivation: Cr₂O₃

STORAGE CONDITIONS

- Keep the recipient hermetically sealed between 5°C and 40°C (41°F and 104°F) in a dry place.
- Always keep in packaging made from the same material as the original packaging (HDPE).

PRODUCT COMPATIBLE WITH VALIDATION STANDARDS

- Cleaning:
 - ISO 19227 2018
 - ASTM F3127 16
- Characterization of inorganics:
 - ISO 10993 18
- Stainless steel passivation:
 - ASTM A967 17
 - ASTM F1089 18

INSTRUCTIONS FOR USE*

PHYSICOCHEMICAL DATA

Surface tension: 31.2 mN/m

pH concentrated: 1.00

Density: 1.17

See ASTM 1967 - 17 for process recommendations.

- Concentration: 10 to 20%
- Temperature: 20 to 70°C (68-158°F)
- Time: 4 to 20 minutes

*Dependent on the quality of the water and the nature and quantity of contaminants.

PROCESS EXAMPLE

Surface preparation before passivation of medical devices





If you have any questions, please contact our Application Centre on: +41 22 365 46 66

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