



RODASTEL 30

Liquid acidic detergent used for neutralization, activation of surfaces and deoxidation, in ultrasonic processes.



AEROSPACE & AUTOMOTIVE RANGE

FUNCTION	APPLICATION/POLLUTION
Finishing in ultrasonic process	Alkali residues, minerals, oxides

COMPATIBILITY

- Aluminium 2024, 6061, 6082, 7075
- Titanium, TA6V
- Copper alloys:
 - Brass
 - Bronzes
- Ceramics
- Polymers
 - Nylon, PA, PEEK
- Super alloys :
 - Inconel, Waspalloy, A286
- Hard steels :
 - 52100 Chrome steel, cast iron
 - 15-5 PH, 17-4 PH
- Bearing steels :
 - D50, 440C, 316

COMPONENTS

- Surfactants, organic acid
- No NTA, phosphates, DEA
- No CMR compounds, REACH compliant

PHYSICOCHEMICAL DATA

- pH concentrated: 0.5
- Density: 1.22
- Surface tension: 31.5 mN/m

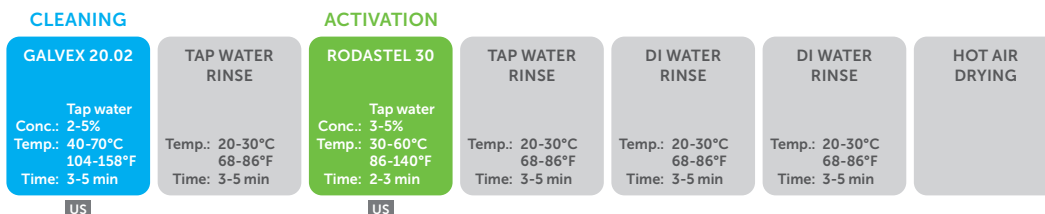
INSTRUCTIONS FOR USE*

- Concentration: 3 to 5%
- Temperature: 30 to 60°C (86 to 140 °F)
- Time: 2 to 3 minutes

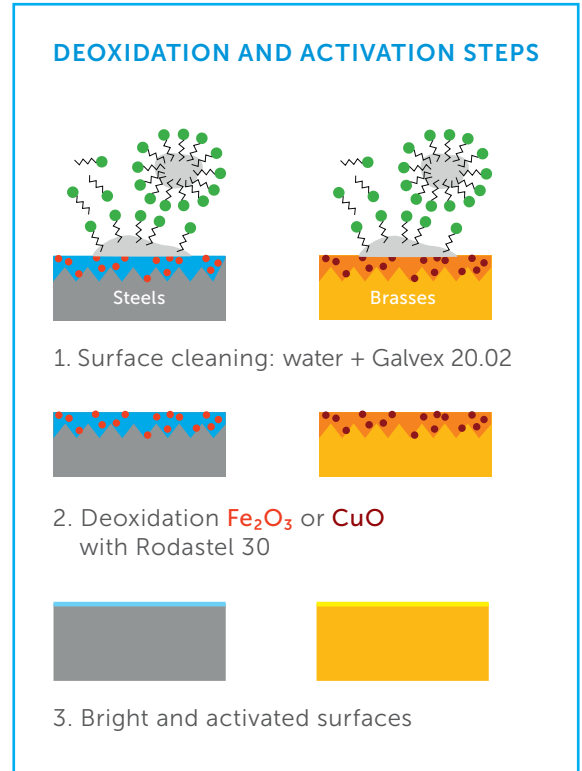
*Dependent on the quality of water and the nature and quantity of contaminants.

PROCESS EXAMPLE

- Removal of polishing compounds in ultrasonic process



If you have any questions, please contact our Application Centre on: +41 22 365 46 66



22/11/23

STORAGE CONDITIONS

- Keep the container hermetically sealed between 5°C and 40°C (41°F and 104°F) in a dry place.
- Always keep in packaging made from the same material as the original packaging (HDPE).

