



# RUBIFIN N°4

Solvent with a high flash point for the removal of bloking glues, lacquers, in vacuum or ultrasonic processes.



## AEROSPACE & AUTOMOTIVE RANGE

FUNCTION	APPLICATION/POLLUTION
Vacuum or ultrasonic cleaning	Neat and grinding oils, grease, waxes, laquers

### COMPATIBILITY

- Aluminium 2024, 6061, 6082, 7075
- Titanium, TA6V
- Copper alloys:
  - Brass
  - Bronzes
- Ceramics
- Super alloys :
  - Inconel, Waspalloy, A286
- Hard steels :
  - 52100 Chrome steel, cast iron
- Bearing steels :
  - D50, 440C, 316

### COMPONENTS

- A3 solvent
- Hydrocarbon-free
- No CMR compounds, REACH compliant

### PHYSICOCHEMICAL DATA

- pH concentrated: n.m
- Density: 0.92
- Flash point: 71°C (160°F)
- Surface tension: 29.2 mN/m

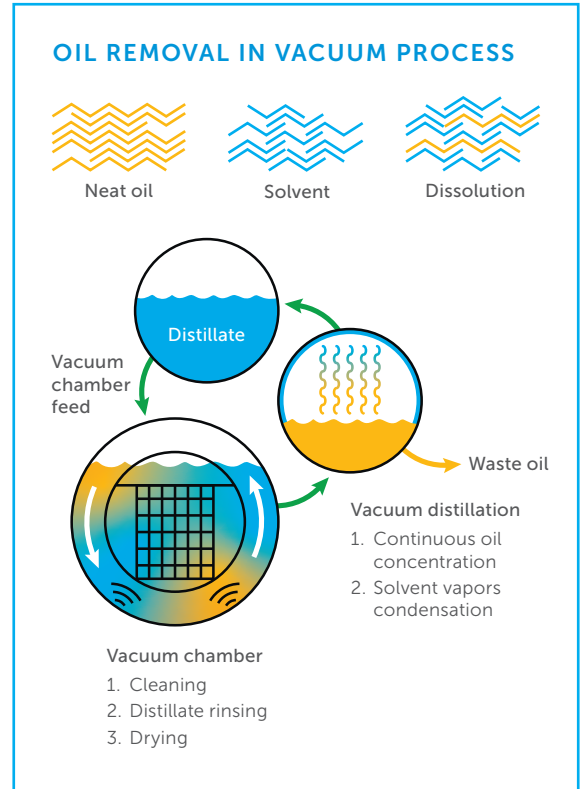
### PROCESS EXAMPLES

- Removal of oil in vacuum process

CLEANING	RINSING	DRYING
<b>RUBIFIN N°4</b> Vacuum process Conc.: 100% Temp.: 20-50°C 68-122°F Time: 3-10 min US	<b>RUBIFIN N°4</b> Vacuum process Conc.: 100% Temp.: 20-50°C 68-122°F Time: 3-10 min US	<b>DRYING</b> Vacuum process

- Removal of oil in ultrasonic process

CLEANING	TAP WATER RINSE	DI WATER RINSE	HOT AIR DRYING
<b>RUBIFIN N°4</b> Conc.: 100% Temp.: 20-50°C 68-122°F Time: 3-10 min US	<b>GALVEX 20.02</b> Tap water Conc.: 2-5% Temp.: 40-70°C 104-158°F Time: 3-5 min US	<b>TAP WATER RINSE</b> Temp.: 20°C 68°F Time: 2 min	<b>DI WATER RINSE</b> Temp.: 20°C 68°F Time: 2 min



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### INSTRUCTIONS FOR USE\*

- Concentration: 100%
- Temperature: 20 to 50°C (68°F to 122°F)
- Time: 3 to 10 minutes

\*Work in a well ventilated area or one equipped with an aspiration system.

### STORAGE CONDITIONS

- Keep the recipient hermetically sealed between 5°C and 40°C (41°F and 104°F) in a dry place.
- Always keep in packaging made from the same material as the original packaging (HDPE).



If you have any questions, please contact our Application Centre on: +41 22 365 46 66

