





# **₽** YC

### YOUR CHALLENGES - OUR SOLUTIONS

#### CLEANING AND SURFACE PREPARATION

Quality, reliability, expertise, applied to surface preparation of medical devices (MD) before passivation, anodisation or electropolishing

#### **COMPATIBILITY**

- Stainless steel:
- Austenitic
- Martensitic
- Precipitation hardening
- Titanium:
- T40, Ti-6Al-4V
- Chromium cobalt
- Ceramic
- Aluminium
- Polymer

#### **PARTS**

- Implants:
- Orthopaedics
- Dental
- Stents
- Surgical instruments:
- Ancillary
- Needles, staples
- Blades, drills, saws, etc
- Catheters

#### **POLLUTIONS**

- Cutting oil, neat or soluble
- Abrasives: blasting, polishing, compounds, tumbling, emery
- Fluorescent dye penetrant
- Iron oxide (passivation)
- Fingerprints, dusts

### ■ Process: Cleaning of surgical instruments (forceps, scalpels,

etc.) prior to passivation with GALVEX 20.01 and surface treatment with DECOMET to promote chromium oxidation forming a protective layer.

**INSTRUMENT PASSIVATION** 

**GALVEX 20.01 and DECOMET** 



#### MD DE-OILING

#### RUBIFIN N°4, DECOSPRAY TM and DECOCLEAN 540

Process: Aqueous degreasing by spraying or ultrasonic cleaning with DECOSPRAY TM and DECOCLEAN 540. Solvent degreasing with RUBIFIN N°4.



#### DETERGENTS, SOLVENT, FINISHING AND PASSIVATION

PRODUCTS	pН	ТҮРЕ	FUNCTION	APPLICATION/POLLUTION	
DECOCLEAN 540 <sup>1</sup>	13.7		Spray or ultrasonic cleaning <sup>3</sup>	Neat oil, polishing compounds	
DECOSPRAY TM1	9.6	Dotorgont	spray or uttrasonic cleaning		
RODACLEAN 2018 <sup>2</sup>	14	Detergent		Polishing compounds, soluble oil, dye penetrant, light pollutions	
GALVEX 20.01 <sup>2</sup>	8.9		Ultrasonic cleaning		
RODASTEL 30	0.5	Finishing determent		Polishing compounds	
BIOPTIC 201	0.7	Finishing detergent	Spray or ultrasonic cleaning <sup>3</sup>	Neat oil, polishing compounds	
DECOMET	1	Citric acid passivation	Soaking	Free iron oxide removal	
RUBIFIN N°4	N.A.	Solvent	Degreasing in vacuum or ultrasonic machines	Neat oil	

<sup>&</sup>lt;sup>1</sup> Requires an oil seperator

#### **REGULATORY COMPLIANCE**

REACH N°1907/2006			CLP 1272/2008	DM 2017/745			2011/65/UE	BIOCIDE 528/2010/UE
Candidates subst. to SVHC	Authorised subst. (annex XIV)	Restricted subst. (annex XVII)	CMR Cat. 1A/1B Cat. 2	Severe endocrine disruptors	Phtalates, latex, nanomaterials	Subst. of animal origin	ROHS	BPR
<b>V</b>	V	V	<b>V</b>	V	<b>V</b>	V	<b>V</b>	V

Our products are compatible with validation standards: cleaning (ISO 19227 - 2018, ASTM F3127 - 16), characterization on inorganics (ISO 10993 - 18), passivation (ASTM A967M - 17,ASTM F1089 - 18)

#### **SUPPORT**

- NGL Academy: training on precision cleaning, passivation, water treatment, and HSE regulation
- Application Centre: various cleaning systems and wide range of analytical tools for all types of tests
- Worldwide and local implementation

#### ISO CERTIFICATION\*

- ISO 9001 Quality
- ISO 14001 Environment
- ISO 45001 Health and safety at work

\*Applicable to the production site at NGL Cleaning Technology SA

# REMOVAL OF POLISHING PASTE FROM IMPLANTS

#### RODACLEAN 2018 and GALVEX 20.01

Process: Ultrasonic cleaning steel, titanium or chrome/ cobalt implants from polishing pastes, for perfect removal of fatty binders, fibers and abrasives. This process also applies to instruments.



## SURFACE PREPARATION OF NEEDLES RODACLEAN 2018 and RODASTEL 30

Process: For perfect cleanliness, right down to the tip of the needle, Rodaclean 2018 removes all deposits, especially organic ones, and Rodastel 30 provides an acid finish suitable for silicone deposits.



### CANNULAS CLEANING

#### On request

Process: NGL products are highly wettable, making them ideal for cleaning and rinsing cannulas, both inside and outside.



## PREPARATION BEFORE CLEAN ROOM DECOCLEAN 540 and BIOPTIC 201

Process: Final spray cleaning with Decoclean 540 followed by neutralization with Bioptic 201, for decontamination of your MD before cleanroom entry.





Find all our products and application notes specific to medical devices on our website.



<sup>&</sup>lt;sup>2</sup> Can be used in surface preparation prior to passivation

<sup>&</sup>lt;sup>3</sup> Can be used in vacuum system

#### **OUR SUBSIDIARIES AROUND THE WORLD**

#### **NGL FRANCE SAS**

Parc Aktiland Bât B, 1 rue de Lombardie FR-69800 Saint-Priest france@ngl-group.com

#### **NGL CLEANING GMBH**

Schlavenhorst 15 DE-46395 Bocholt kontakt@ngl-group.com

#### **NGL NORDIC A/S**

Industriskellet 10 DK-2635 Ishøj nordic@ngl-group.com

#### **NGL SHANGHAI**

Room 407, Building 3, No.3199 Jinhai Road Fengxian District CN-201406 SHANGHAI shanghai@ngl-group.com

#### NGL ASIA PACIFIC PTE LTD

28 Kallang Place #05-09 Kallang Basin Industrial Estate SG-339158 Singapour asiapacific@ngl-group.com

#### NGL AMERICA INC.

747 North Church Road, Suite G-9 Elmhurst, IL 60126, USA usa@ngl-group.com







