

CERACLEAN SP. 2022

Neutralizing acid liquid detergent for a hydrophilic finish in ultrasonic process.

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METAL FINISHING RANGE

FUNCTION	APPLICATION/POLLUTION
Ultrasonic process finishing	Alkaline, mineral, oxide residues

COMPATIBILITY

- Aluminium
- Copper alloys :
 - Brass, leaded and unleaded
 - Cuproaluminium, cupronickel, bronze, nickel silver
- Precious metals:
 - Gold, silver, platinum
- Titanium

- Tempered steel:
 - Durnico, Maraging, 20AP
- Stainless steel:
 - Austenitic (303, 304, 316)
 - Martensitic (420, PH)
- Ceramics
- Polymers

COMPONENTS

- Acids, surfactants
- Chelating agents, anti-corrosion agents

Surfactants Cavitation bubbles Substrate Parameters for cleaning: To % Time Us Clean and bright surface. Cleaned blind holes.

PHYSICOCHEMICAL DATA

pH concentrated: 0.5

■ Density: 1.20

Surface tension: 27.1 mN/m

STORAGE CONDITIONS

- Keep the recipient hermetically sealed between 5°C and 40°C (41°F and 104°F) in a dry place.
- Always keep in packaging made from the same material as the original packaging (HDPE).

INSTRUCTIONS FOR USE*

■ Concentration: 3 to 10%

■ Temperature: 45 to 60°C (113°F to 140°F)

■ Time: 2 to 4 minutes

*Dependent on the quality of the water and the nature and quantity of contaminants.

PROCESS EXAMPLE

Polishing paste removal in ultrasonic process

CLEANING		FINISHING		
GALVEX TM	TAP WATER RINSE	CERACLEAN SP. 2022	TAP WATER RINSE	
Tap water Conc.: 2-5% Temp.: 50-70°C 122-158°F Time: 3-5 min	Temp.: 20-30°C 68-86°F Time: 2-3 min	Tap water Conc.: 3-10% Temp.: 45-60°C 113-140°F Time: 2-4 min	Temp.: 20-30°C 68-86°F Time: 1-2 min	Į.
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If you have any questions, please contact our Application Centre on: +41 22 365 46 66

TAP WATER

RINSE

Time: 1-2 min





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