

DECOSPRAY HT 8

Mild alkali detergent for the removal of neat oils and polishing compounds in spray or ultrasonic cleaning. Requires an oil seperator.



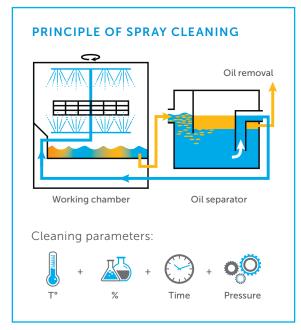
AEROSPACE & AUTOMOTIVE RANGE

FUNCTION	APPLICATION/POLLUTION
Spray cleaning, oil removal in ultrasonic process with oil separator	Neat oil, polishing compounds

COMPATIBILITY

- Aluminium 2024, 6061, 6082, 7075
- Titanium, TA6V
- Copper alloys:
 - Brass
 - Bronzes
- Ceramics
- Polymers
 - Nylon, PA, PEEK

- Super alloys:
 - Inconel, Waspalloy, A286
- Hard steels:
 - 52100 Chrome steel, cast iron
 - 15-5 PH, 17-4 PH
- Bearing steels:
 - D50, 440C, 316



COMPONENTS

- Strong alkali, surfactants, phosphates
- Chelating agents, anti-corrosion agents

PHYSICOCHEMICAL DATA

pH concentrated: 8.5

Density: 1.29

Surface tension: 27.5 mN/m

INSTRUCTIONS FOR USE*

■ Concentration: 2 to 4%

Temperature: 40 to 50°C (104 to 122°F)

■ Time: 2 to 3 minutes

*Dependent on the quality of the water and the nature and quantity of contaminants.

PROCESS EXAMPLES

Removal of oils in spray process

CLEANING

D	HT 8	
Con	Tap water	
Tem	p.: 40-50°C 104-122°F	
Tin	ne: 2-3 min	

TAP WATER RINSE Temp.: 20-30°C 68-86°F 2-3 min

DI WATER RINSE Temp.: 20-30°C 68-86°F 2-3 min spray cleaning spray cleaning

HOT AIR DRYING

STORAGE CONDITIONS

- Keep the recipient hermetically sealed between 5°C and 40°C (41°F and 104°F) in a dry place.
- Always keep in packaging made from the same material as the original packaging (HDPE).

• Removal of oils and polishing compounds in ultrasonic process

CLEANING

DECOSPAY 40-50°C 104-122°F US

TAP WATER Temp.: 20-30°C Time: 2-3 min

FINISHING

US

TAP WATER

Temp.: 20-30°C Temp.: 20-30°C Time: 1-2 min

DI WATER

Temp.: 20-30°C Time: 1-2 min

HOT AIR

If you have any questions, please contact our Application Centre on: +41 22 365 46 66

DI WATER

