GALVEX 17.30 SUP

Liquid detergent for the removal of polishing pastes, soluble oil and light pollutions in an ultrasonic process.

METAL FINISHING RANGE

FUNCTION	APPLICATION/POLLUTION
Ultrasonic process cleaning	Soluble oils, polishing pastes, tumbling residues

COMPATIBILITY

- Aluminium
- Copper alloys :
  - Brass, leaded and unleaded
  - Cuproaluminium, cupronickel, bronze, nickel silver
- Precious metals:
  - Gold, silver, platinum
- Titanium
- Tempered steel:
  - Durnico, Maraging, 20AP
- Stainless steel:
  - Austenitic (303, 304, 316)
  - Martensitic (420, PH)
- Ceramics
- Polymers

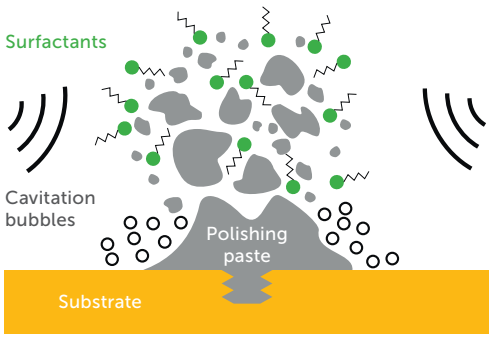
COMPONENTS

- Surfactants, solubilising agent
- No chelating agents, no phosphates neither VOC

PHYSICOCHEMICAL DATA

- pH concentrated: 10.8
- Density: 1.02
- Surface tension: 30.6 mN/m

ULTRASONIC CLEANING



Parameters for cleaning:

T° + % + Time + US

Clean and bright surface.
Cleaned blind holes.

06/10/23

INSTRUCTIONS FOR USE*

- Concentration: 1 to 5%
- Temperature: 50 to 70°C (122°F to 158°F)
- Time: 3 to 5 minutes

*Dependent on the quality of the water and the nature and quantity of contaminants.

STORAGE CONDITIONS

- Keep the recipient hermetically sealed between 5°C and 40°C (41°F and 104°F) in a dry place.
- Always keep in packaging made from the same material as the original packaging (HDPE).

PROCESS EXAMPLE

- Oil and polishing paste removal in ultrasonic process

CLEANING			FINISHING				
Oil separator							
DECOSPRAY TM Tap water Conc.: 2-5% Temp. 40-70°C : 104-158°F Time: 3-5 min US	GALVEX 17.30 SUP Tap water Conc.: 1-5% Temp. 50-70°C : 122-158°F Time: 3-5 min US	TAP WATER RINSE Temp.: 20-30°C Time: 2-3 min	RODASTEL 30 Tap water Conc.: 3-5% Temp.: 30-60°C Time: 2-5 min US	TAP WATER RINSE Temp.: 20-30°C Time: 1-2 min	DI WATER RINSE Temp.: 20-30°C Time: 1-2 min	DI WATER RINSE + LIFT OUT Temp.: 20-30°C Time: 1-2 min	HOT AIR DRYING

If you have any questions, please contact our Application Centre on: +41 22 365 46 66

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